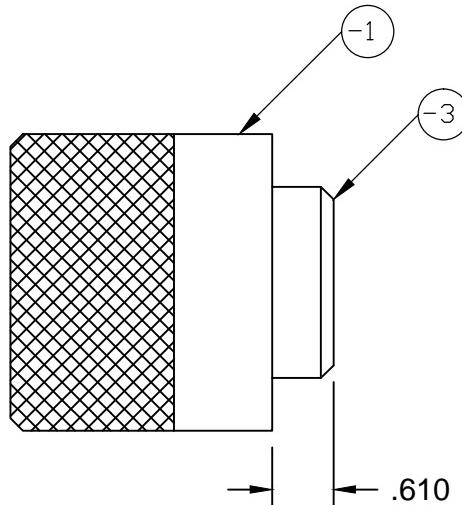


This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
1	CH'D -1 FROM Ø1.8998-1.8993 TO Ø1.899 +.000-.001, CH'D -3 FROM Ø1.9005-1.9000 TO Ø1.900 +.001-.000 PER SE.	1/13/11	RJC RW
2	CH'D ASSY. VIEW DIM FROM .635, CH'D -1 GUIDE HOLE DIA. FROM Ø1.899 +.000-.001 DEPTH 2.380, CH'D -3 O.D. FROM Ø1.900 & OVERALL LENGTH FROM 3.015 PER S.E.	12/8/11	RJC SE
3	CH'D -1 GUIDE HOLE DIA. FROM Ø1.865 +.000-.001 DEPTH 2.380.	1/29/13	RJC GE



BEARING INSTALLER

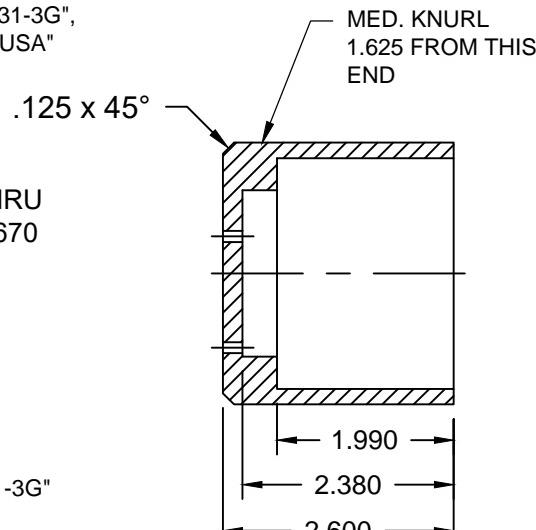
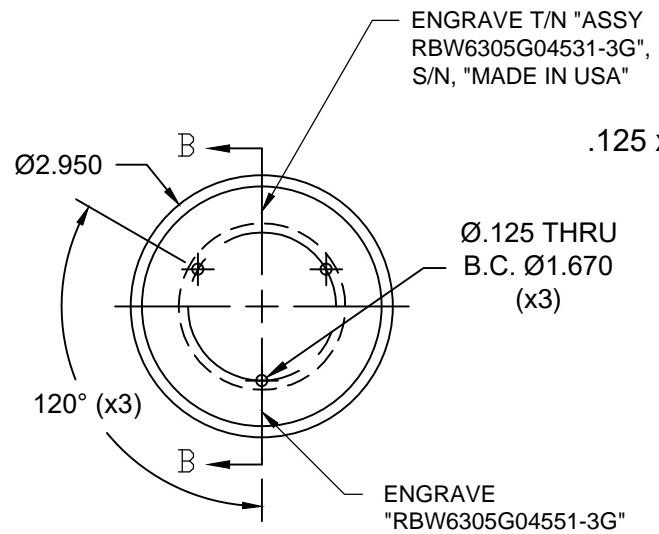
NOTE:  
TOOL PART OF KIT RBW6305G01331-3G

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	CASE	1018	Ø1 x 2-3/4	2
			-3	1	GUIDE	WHITE DELRIN	Ø2 x 3-1/8	3
	ASSY #							

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY:	CLOUGH
	APPROVED	<i>D. Weil</i>
	HEAT TREAT	
	FINISH SPEC	
	USED ON MODEL	
	AW139	
	SCALE	NTS
	DATE	3-30-10
	SHEET	1 of 3

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

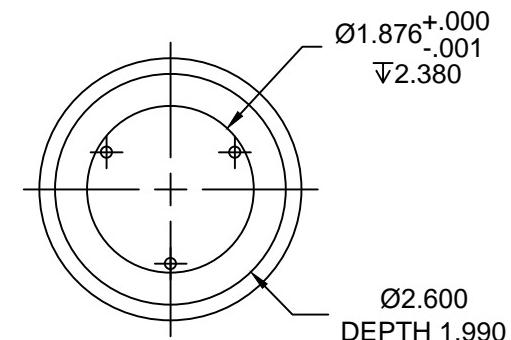
REVISONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D -1 FROM Ø1.8998-1.8993 TO Ø1.899 +.000-.001, CH'D -3 FROM Ø1.9005-1.9000 TO Ø1.900 +.001-.000 PER SE.	1/13/11	RJC	RW
2	CH'D -1 GUIDE HOLE DIA. FROM Ø1.899 +.000-.001 DEPTH 2.380 PER S.E.	12/8/11	RJC	SE
3	CH'D -1 GUIDE HOLE DIA. FROM Ø1.865 +.000-.001 DEPTH 2.380.	1/29/13	RJC	GE



SECTION B-B

(-1)

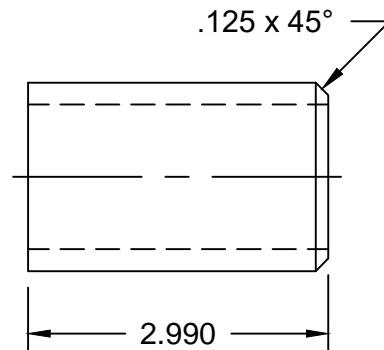
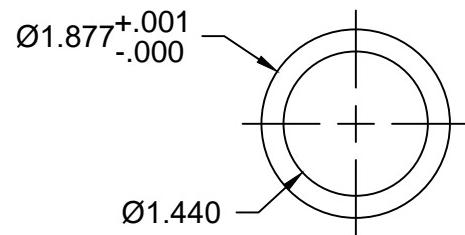
CASE



RED BARN MACHINE	
TITLE	
PUSHER. CLUTCH IN BRG INSTALLATION	
DWG NO.	REV 3
RBW6305G04531-3G-1	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005      FRACTIONS ± 1/32 .XX ± .01      ANGLES ± 5°	
HEAT TREAT	
FINISH CAD PLATE YELLOW	
SPEC QQ-P-416F, TYPE II CLASS II	
USED ON MODEL	
AW139	
SCALE	NTS
DATE	3-30-10
SHEET	2 of 3

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS		
REV	DESCRIPTION	DATE
		INITIAL
1	CH'D -1 FROM Ø1.8998-1.8993 TO Ø1.899 +.000-.001, CH'D -3 FROM Ø1.9005-1.9000 TO Ø1.900 +.001-.000 PER SE.	1/13/11
2	CH'D -3 O.D. FROM Ø1.900 & OVERALL LENGTH FROM 3.015 PER S.E.	12/8/11



(-3)

GUIDE

RED BARN MACHINE	
TITLE PUSHER. CLUTCH IN BRG INSTALLATION	
DWG NO.	RBW6305G04531-3G-3
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: CLOUGH
TOLERANCES ON: DECIMALS .XXX ± .005	APPROVED: <i>D. Weil</i>
.XX ± .01	HEAT TREAT
.X ± .1	FINISH SPEC
USED ON MODEL AW139	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR. .015 R. 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	NTS
DATE	3-30-10
SHEET	3 of 3